

MINIREVIEW

Yeast synthetic biology for high-value metabolites

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ABSTRACT

Traditionally, high-value metabolites have been produced through direct extraction from natural biological sources which are inefficient, given the low abundance of these compounds. On the other hand, these high-value metabolites are usually difficult to be synthesized chemically, due to their complex structures. In the last few years, the discovery of genes involved in the synthetic pathways of these metabolites, combined with advances in synthetic biology tools, has allowed the construction of increasing numbers of yeast cell factories for production of these metabolites from renewable biomass. This review summarizes recent advances in synthetic biology in terms of the use of yeasts as microbial hosts for the identification of the pathways involved in the synthesis, as well as for the production of high-value metabolites.

Key words: high-value metabolites; synthetic biology; *Saccharomyces cerevisiae*

INTRODUCTION

Certain secondary metabolites, such as morphine, taxol, artemisinin, coenzyme Q₁₀, docosahexaenoic acid (DHA), and carotenoids, which exist in plants, mammals, microalgae, and microorganisms (Facchini *et al.*, 2012; Siddiqui *et al.*, 2012), are regarded as high-value metabolites (Chang and Keasling, 2006; Siddiqui *et al.*, 2012; Ye and Bhatia, 2012; Zhou *et al.*, 2014). In nature, these metabolites play important roles in an organism's function, including providing protection against biotic and abiotic stresses, radiation, and acting as regulatory molecules (Marienhagen and Bott, 2013). Many of these metabolites are known to play a key role in human health and the treatment of diseases, such as pain control (morphine; Chappell, 2008), treatment of cancer (taxol and vincristine; Chappell, 2008; Ye and Bhatia, 2012), eradication of parasites (artemisinin; Ye and Bhatia, 2012), and treatment of heart diseases (carotenoids and DHA; Adarme-Vega *et al.*, 2013; Mata-Gomez *et al.*, 2014). During the last 30 years, up to 50% of approved drugs have been derived either directly or indirectly from natural metabolites,

and in the area of cancer alone, about 48.6% of anticancer drugs are either natural metabolites *per se* or are derivatives of natural metabolites (Li and Vederas, 2009; Newman and Cragg, 2012).

However, many of these metabolites are present in low quantities in their natural sources. For instance, the natural concentration of taxol is only about 0.02% of the dry weight yield from pacific yew trees (Ye and Bhatia, 2012), and the vincristine content in *Catharanthus roseus* is only 0.0003% of the dry weight yield (Kuboyama *et al.*, 2004). These low yields and lengthy production time have hindered their widespread industrial utilization (Chang and Keasling, 2006). The chemical synthesis approach for the production of these metabolites is also hampered by diminished yield, due to the multiple transformation steps required to synthesize these structurally complex molecules (Nicolaou *et al.*, 1994; Wuts, 1998; Kuboyama *et al.*, 2004).

Yeast is extensively used in food and beverage production and is generally recognized as safe (GRAS). *Saccharomyces cerevisiae* is also an important eukaryotic model microorganism for fundamental molecular biology research, and its genome has been sequenced completely (Goffeau, 2000). Recently, lots

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of synthetic biology tools have been developed for engineering this organism as cell factories for production of high-value metabolites, including the rapid assembly of biosynthetic pathways (Shao and Zhao, 2009), modulation of expression of heterologous genes (Dai et al., 2012; Zhou et al., 2012), and localization of enzymes to a special subcellular region or scaffold (Farhi et al., 2011; Avalos et al., 2013). Moreover, *S. cerevisiae* can provide a similar physical and physiological environment for the functional expression of diverse heterologous enzymes [e.g. cytochrome P450s and uridine diphosphate glycosyltransferases (UGTs)] from plants and mammals, as they allow endomembrane localization and post-translational modifications, such as protein glycosylation (Eckart and Bussineau, 1996; Pompon et al., 1996).

In the last few years, the discovery of genes involved in high-value metabolites pathways combined with advances in synthetic biology has allowed successful construction of increasing number of yeast cell factories for production of high-value metabolites (Table 1). This review summarizes recent advances in synthetic biology in terms of the use of yeasts as microbial hosts for the identification of the pathways involved in the synthesis, as well as for the production of high-value metabolites.

PATHWAY IDENTIFICATION

Identification of biosynthetic pathways of high-value metabolites is crucial for construction of yeast cell factories to produce these compounds. Several strategies have been developed for pathway identification, resulting in elucidation of key genes of multiple high-value metabolites biosynthetic pathways (Table 2).

In the early stage, to identify the synthetic pathway for production of the target metabolite, proteins for catalyzing the target biochemical reactions needed to be identified. Production of target metabolite was firstly confirmed by *in vitro* enzymatic assay using the crude enzyme extract of the natural organism. Specific proteins for catalyzing the target biochemical reactions were then purified and used for characterization. This strategy has been used in the identification of the amorphadiene synthase (ADS) gene in the artemisinin biosynthetic pathway from *Artemisia annua* (Bouwmeester et al., 1999), as well as the taxadiene synthase (TDS) gene in the taxol biosynthetic pathway from *Taxus brevifolia* (Hezari et al., 1995).

With the development of sequencing technology, genomics approach has been commonly used for pathway identification. Expressed sequence tag (EST) databases from cDNA libraries of an organism of interest were obtained, and candidate

Table 1. Yeast cell factories for high-value compounds.

Compound family	Metabolites	Host strains	Fed substrate	Titer or yield
Terpenoids				
Artemisinin	Amorphadiene	<i>S. cerevisiae</i>	Ethanol	40 g L ^{-1*} (Westfall et al., 2012)
	Artemisinic acid	<i>S. cerevisiae</i>	Ethanol	25 g L ^{-1*} (Paddon et al., 2013)
Taxol	Taxadiene	<i>S. cerevisiae</i>	Glucose	8.7 mg L ^{-1†} (Engels et al., 2008)
Tanshinone	Miltiradiene	<i>S. cerevisiae</i>	Glucose	488 mg L ^{-1*} (Dai et al., 2012)
	Ferruginol	<i>S. cerevisiae</i>	Glucose	10.5 mg L ^{-1†} (Guo et al., 2013)
Oleanane-type	β -amyrin	<i>S. cerevisiae</i>	Glucose	107 mg L ^{-1†} (Dai et al., 2014)
	Oleanolic acid	<i>S. cerevisiae</i>	Glucose	71 mg L ^{-1†} (Dai et al., 2014)
	3-O-Glc-echinocystic acid	<i>S. cerevisiae</i>	Galactose	Detected [‡] (Moses et al., 2014)
Damarane-type	Dammareniol-II	<i>S. cerevisiae</i>	Glucose	1548 mg L ^{-1*} (Dai et al., 2013)
	Protopanaxadiol	<i>S. cerevisiae</i>	Glucose	1189 mg L ^{-1*} (Dai et al., 2013)
	Protopanaxatriol	<i>S. cerevisiae</i>	Glucose	15.9 mg L ^{-1†} (Dai et al., 2014)
	Ginsenoside CK	<i>S. cerevisiae</i>	Galactose	1.4 mg L ^{-1†} (Yan et al., 2014)
Carotenoids	β -carotene	<i>S. cerevisiae</i>	Glucose	18 mg g ⁻¹ , DCW [‡] (Reyes et al., 2014)
	Astaxanthin	<i>X. dendrorhous</i>	Glucose	9 mg g ⁻¹ , DCW [‡] (Gassel et al., 2014)
Steroids	Hydrocortisone	<i>S. cerevisiae</i>	Glucose/Ethanol	11.5 mg L ^{-1†} (Szczebara et al., 2003)
	Cholesterol	<i>S. cerevisiae</i>	Glucose	1 mg g ^{-1‡} , WCW (Souza et al., 2011)
Flavonoids				
Naringenin	Naringenin	<i>S. cerevisiae</i>	<i>p</i> -coumaric acid	28.3 mg L ^{-1†} (Yan et al., 2005)
	Genistein	<i>S. cerevisiae</i>	Naringenin	7.7 mg L ^{-1†} (Trantas et al., 2009)
	Kaempferol	<i>S. cerevisiae</i>	Naringenin	4.6 mg L ^{-1†} (Trantas et al., 2009)
	Quercetin	<i>S. cerevisiae</i>	Naringenin	0.38 mg L ^{-1†} (Trantas et al., 2009)
Stilbenes	Resveratrol	<i>S. cerevisiae</i>	<i>p</i> -coumaric acid	391 mg L ^{-1†} (Sydor et al., 2010)
Alkaloids				
Reticuline	Reticuline	<i>S. cerevisiae</i>	Norlaudanosoline	164.5 mg L ^{-1†} (Hawkins and Smolke, 2008)
	Sanguinarine	<i>S. cerevisiae</i>	Norlaudanosoline	Detected [‡] (Fossati et al., 2014)
	Strictosidine	<i>S. cerevisiae</i>	Secologanin and tryptamine	2 g L ^{-1†} (Geerlings et al., 2001)
	Glucosinolates	<i>S. cerevisiae</i>	Galactose	1.07 mg L ^{-1†} (Mikkelsen et al., 2012)
Others				
Eicosapentaenoic acid	Eicosapentaenoic acid	<i>Y. lipolytica</i>	Glucose	15%, DCW [‡] (Xue et al., 2013)
	Penicillins	<i>H. polymorpha</i>	α -aminoadipic acid/phenylacetic acid	Detected [‡] (Gidijala et al., 2009)
	6-MSA	<i>S. cerevisiae</i>	Glucose	554 mg L ^{-1§} (Wattanachaisaereekul et al., 2008)

*Fed-batch bioreactors, †Flasks or tubes, ‡Batch bioreactors, §Culture conditions were not mentioned.

Table 2. Identification of high-value metabolite biosynthetic pathway genes by various approaches.

Compound	Metabolite	Enzymes	Approaches used	References
Artemisinin	Amorphadiene	ADS	Enzyme extract of the plant (<i>Artemisia annua</i>), <i>in vitro</i>	Bouwmeester et al. (1999)
	Artemisinic acid	CYP71AV1/ ADH1/ALDH1	cDNA library sequencing data, <i>in vivo</i> (yeast)	Ro et al. (2006), Teoh et al. (2009), Paddon et al. (2013)
Tanshinone	Miltiradiene	CPS/KSL	cDNA library sequencing data, <i>in vivo</i> (<i>E. coli</i>)	Gao et al. (2009)
	Ferruginol	CYP76AH1	Next-generation sequencing data, <i>in vivo</i> (yeast)	Guo et al. (2013)
Glycyrrhizin	β -amyrin	bAS	cDNA library (hybridized), <i>in vivo</i> (yeast)	Hayashi et al. (2001)
	11-oxo- β -amyrin	CYP88D6	cDNA library sequencing data, <i>in vivo</i> (yeast)	Seki et al. (2008)
	Glycyrrhetic acid	CYP72A154	cDNA library sequencing data, <i>in vivo</i> (yeast)	Seki et al. (2011)
Ginsenoside CK	Dammarenediol-II	DDS	cDNA (homology-based PCR), <i>in vivo</i> (yeast)	Tansakul et al. (2006)
	Protopanaxadiol	CYP716A47	cDNA library sequencing data, <i>in vivo</i> (yeast)	Han et al. (2011)
	Protopanaxatriol	CYP716A53v2	cDNA library sequencing data, <i>in vivo</i> (yeast)	Han et al. (2012)
	Ginsenoside CK	UGTPg1	cDNA library sequencing data, <i>in vivo</i> (yeast)	Yan et al. (2014)

genes can be identified through sequence alignment analysis with the aid of bioinformatics tools. These candidate genes were then overexpressed, and the related proteins were assayed for functional characterization (Seki et al., 2008; Gao et al., 2009; Guo et al., 2013). This strategy has been used for identification of two cytochrome P450 monooxygenase genes, CYP88D6 and CYP72A154, of the glycyrrhizin biosynthetic pathway. These two enzymes were identified by transcript profiling-based selection from a collection of licorice ESTs, followed by *in vitro* enzymatic activity assays. CYP88D6 was shown to catalyze the oxidation of β -amyrin at C-11 to 11-oxo- β -amyrin, while CYP72A154 catalyzed the oxidation of 11-oxo- β -amyrin at C-30 to glycyrrhetic acid (Seki et al., 2008, 2011). Through introducing β -amyrin synthase, CYP88D6, and CYP72A154 into *S. cerevisiae*, the engineered yeast could also catalyze the oxidation of β -amyrin to glycyrrhetic acid *in vivo*, further demonstrating the functions of these two enzymes (Seki et al., 2011).

In vitro functional characterization of candidate enzymes usually needs the feeding of appropriate substrates. However, most of these substrates are either very expensive or not commercially available (Facchini et al., 2012), which limits characterization of the target enzymes. To solve this problem, yeast can be used as host organisms for *in vivo* characterization of candidate enzymes. The candidate genes were imported into yeast hosts, which have been engineered to produce the related substrates. Candidate enzymes can be demonstrated to be responsible for catalyzing the reaction if designed product was produced in the engineered yeast.

Recently, a combination of next-generation sequencing, computational algorithms, and synthetic biology was used to discover biosynthetic genes involved in high-value metabolites synthesis, such as in the PhytoMetaSyn Project (based in Canada; Facchini et al., 2012; Xiao et al., 2013) and the Medicinal Plants Genomic Resource (MPGR) project (based in the USA; Gongora-Castillo et al., 2012a,b; Yeo et al., 2013). These projects aimed to use a combination of a genomics

pipeline that integrates massively parallel DNA sequencing, targeted metabolomics, advanced bioinformatics, and ‘plug-and-play’ functional genomics in yeast, to identify the corresponding pathway-related genes of an organism efficiently (Facchini et al., 2012). This strategy was used by Guo et al. to identify six candidate CYP genes that were coregulated with diterpene synthase gene in the tanshinones biosynthetic pathway in both the rhizome and danshen hairy roots. Furthermore, using *S. cerevisiae* as a host organism, one of the encoded proteins, CYP76AH1, was demonstrated to be able to catalyze a unique four-electron oxidation cascade on miltiradiene to produce ferruginol (Guo et al., 2013).

CONSTRUCTION OF YEAST CELL FACTORIES

Based on pathway identification and synthetic biology tools, lots of yeast cell factories have been constructed in recent years for production of varied high-value metabolites. Below, we focus on describing the yeast cell factories for production of terpenoids derived from the mevalonic acid (MVA)/2-C-methyl-D-erythritol-4-phosphate (MEP) pathways, flavonoids, stilbenes, alkaloids, and other compounds such as eicosapentaenoic acid (EPA) and 6-methylsalicylic acid (6-MSA; Table 1, Figs. 1 and 2; Keasling, 2008, 2012; Carothers et al., 2009; Nielsen and Keasling, 2011; Lienert et al., 2014; Singh, 2014).

TERPENOIDS

Terpenoids are the most diverse class of natural products and consist of more than 50 000 structurally diverse compounds, which are derived from two common building blocks, isopentenyl diphosphate (IPP) and dimethylallyl diphosphate (DMAPP; Chang and Keasling, 2006). Terpenoids are synthesized through either the MVA pathway in all eukaryotic cells and in the cytoplasm and mitochondria of plants, or through the MEP

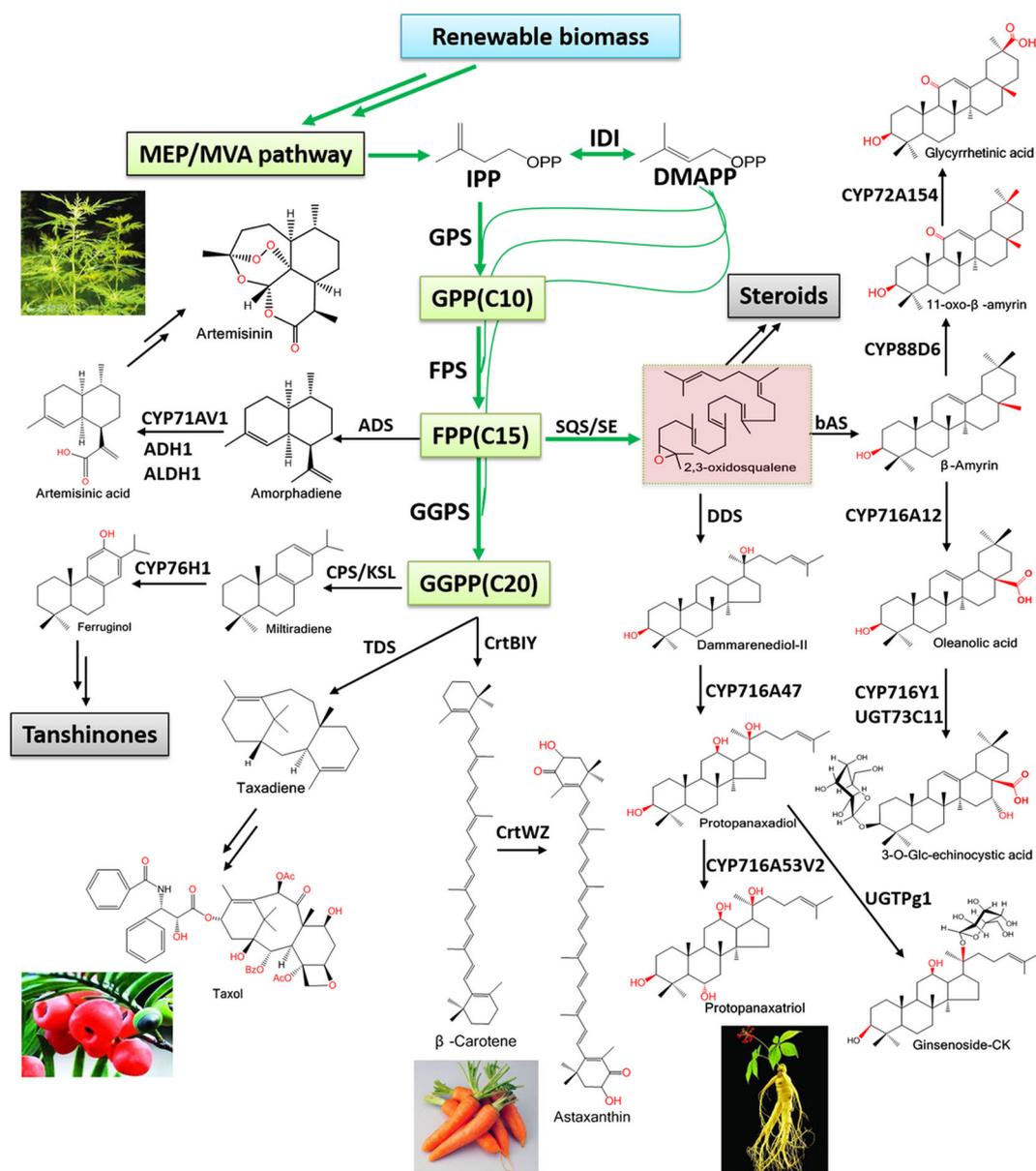


Figure 1. Biosynthesis of isoprenoids from MVA/MEP pathway. Single arrows represent the one-step conversions, while double arrows represent multiple steps. The cytochrome P450 reductase (CPR) was also expressed for functional expression of cytochromes P450s. GPP(C10), geranyl diphosphate; FPP(C15), farnesyl diphosphate; GGPP(C20), geranylgeranyl diphosphate; GPS, geranyl diphosphate synthase; FPS, farnesyl diphosphate synthase; GGPS, geranylgeranyl diphosphate synthase; CYP71AV1, artemisinic acid synthase; ALDH1, aldehyde dehydrogenase; ADH1, alcohol dehydrogenase; CPS, copalyl diphosphate synthase; KSL, copalyl diphosphate synthase-like; CYP76AH1, ferruginol synthase; CrtBIY, bifunctional phytoene synthase/lycopene cyclase (crtYB) and phytoene desaturase (crtI); CrtWZ, β -carotene ketolase (CrtW) and hydroxylase (CrtZ); bAS, β -amyrin synthase; CYP88D6, 11-oxo- β -amyrin synthase; CYP72A154, glycyrrhetic acid synthase; CYP716A12, oleanolic acid synthase; CYP716Y1, C-16 α hydroxylase (catalyzes the C-16 α hydroxylation of oleanane- and ursane-type triterpenes); UGT73C11, 3-O-glucosyltransferase (3-O-Glc-echinocystic acid synthase); DDS, dammarenediol-II synthase; CYP716A47, protopanaxadiol synthase; CYP716A53V2, protopanaxatriol synthase; UGTPg1, ginsenoside compound K synthase.

pathway in bacteria, other prokaryotes, and plastids of plants (Ro *et al.*, 2006; Ajikumar *et al.*, 2010; Dai *et al.*, 2011; Li and Pfeifer, 2014). Terpenoids include monoterpenes, sesquiterpenes, diterpenes, triterpenes, and carotenoids (tetraterpenes), which exert a wide range of functions in human health, and have been applied extensively in the production of pharmaceuticals, nutraceuticals, cosmetics, and biomaterials (rubber; Courtney and Gilchrist, 1980; Chang and Keasling, 2006; Misawa, 2011; Li and Pfeifer, 2014). In yeast, these compounds are synthesized through the MVA pathway, and most of the IPP and DMAPP precursors enter the ergosterol synthetic pathway (Dai *et al.*, 2013).

S. cerevisiae has been considered as an attractive host for terpenoids production because it harbors sufficient pools of precursors, and it has been chosen as the microbial host for the production of artemisinin, tanshinone, ginsenosides, and carotenoids.

Artemisinin

Artemisinin, a sesquiterpene lactone with an endoperoxide group, is used as an antimalarial drug and has been extracted from *A. annua*. The farnesyl diphosphate (FPP)

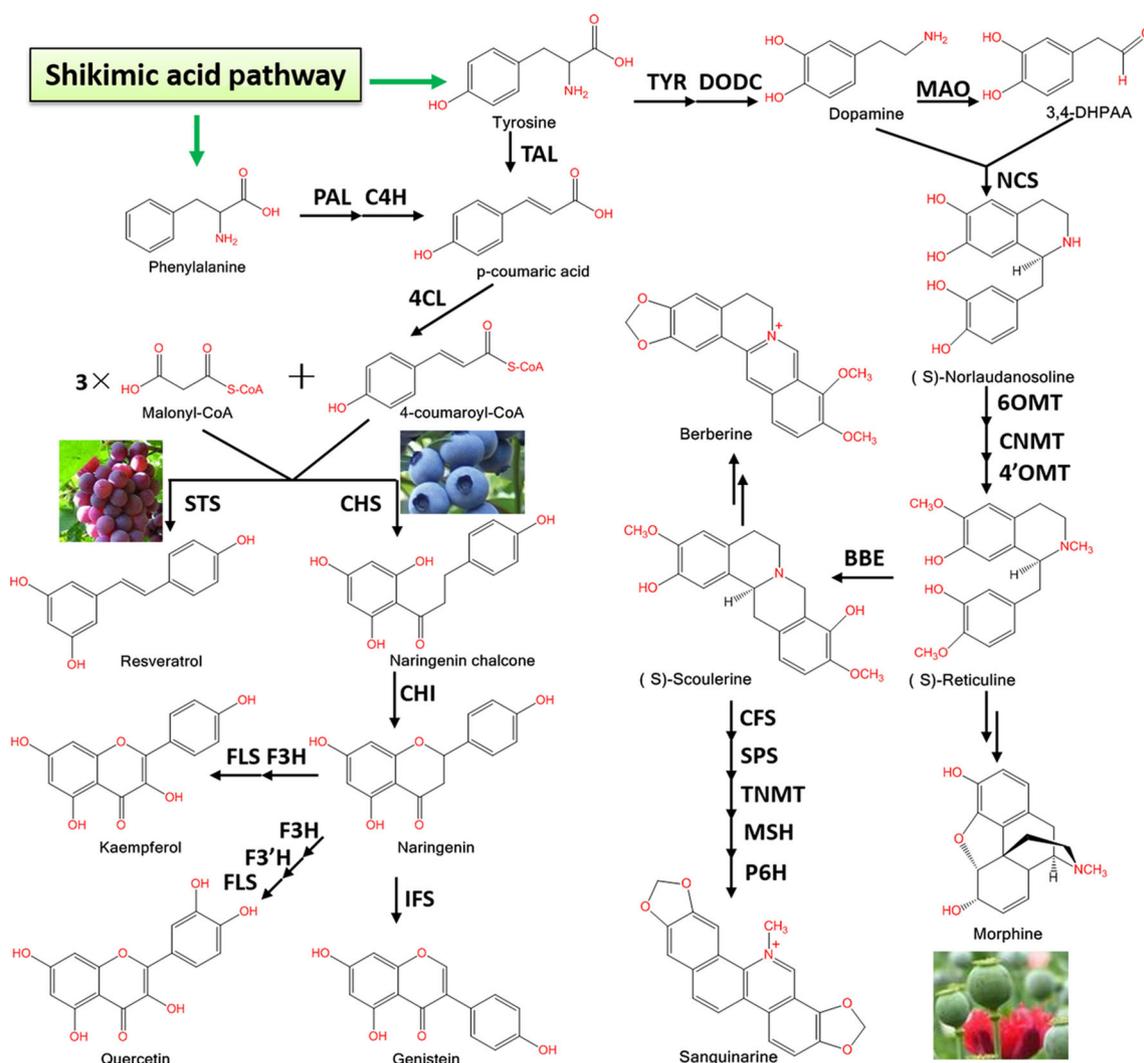


Figure 2. Biosynthesis of flavonoids, stilbenes, and benzylisoquinoline alkaloids (BIAs) from shikimic acid pathway. Single arrows represent the one-step conversions, while double arrows represent multiple steps. The cytochrome P450 reductase (CPR) was also expressed for functional expression of cytochromes P450s. C4H, cinnamate-4-hydroxylase; TAL, tyrosine ammonia lyase; 4CL, 4-coumarate-CoA-ligase; STS, stilbene synthase; F3H, flavanone 3 β -hydroxylase; F3'H, flavonoid 3-hydroxylase; FLS, flavonol synthase; TYR, tyrosinase; DODC, DOPA decarboxylase; MAO, monoamine oxidase; NCS, norcoclaurine synthase; 3,4-DHPAA, 3,4-dihydroxyphenylacetaldehyde; BBE, berberine bridge enzyme which catalyze three methylation reactions to convert (R,S)-norlaudanosoline to (R,S)-reticuline; CFS, cheilanthifoline synthase; SPS, stylophine synthase; MSH, (S)-cis-N-methylstylophine 14-hydroxylase; P6H, protopine 6-hydroxylase; DBOX, dihydrobenzophenanthridine oxidase.

precursor can be catalyzed to amorphadiene by the ADS enzyme in *A. annua*, and cytochrome P450 CYP71AV1 is responsible for the three subsequent oxidation steps required to convert amorphadiene to artemisinic acid (Ro et al., 2006; Lenihan et al., 2008). Within this synthetic pathway, alcohol dehydrogenase (ADH1) can participate in the oxidation of artemisinic alcohol to artemisinic aldehyde, while artemisinic aldehyde dehydrogenase (ALDH1) oxidizes artemisinic aldehyde to artemisinic acid (Fig. 1; Teoh et al., 2009; Paddon et al., 2013). Recently, the complete artemisinic acid biosynthetic pathway, including AaCPR1 and cytochrome AaCYB5, was assembled in engineered *S. cerevisiae*, in which the mevalonate pathway was upregulated and the competing pathway, which converts FPP to ergosterol, was limited by a push-and-pull strategy (Paddon et al., 2013). In the final engineered strain, a fermentation titer of 25 g L⁻¹ of artemisinic acid was achieved (Paddon et al., 2013).

Tanshinones

Diterpenoids are derived via the cyclization and further modification of geranylgeranyl diphosphate (GGPP), which include valuable metabolites taxol (Ajikumar et al., 2010), ginkgolides (Leonard et al., 2010) and tanshinones (Dai et al., 2012; Fig. 1). Although researchers have obtained high titers of taxadiene, which is the precursor of taxol, by engineering, the heterologous pathway in *Escherichia coli* (Ajikumar et al., 2010), using yeast as the host, generates a lower yield of only 8.7 mg L⁻¹ (Engels et al., 2008).

Miltiradiene is the precursor of tanshinones, which are a group of active diterpenoids found in the medicinal herb *Salvia miltiorrhiza* Bunge (Gao et al., 2014), and exhibits diverse pharmacological activities, including antibacterial, antioxidant, neuroprotective, cardioprotective, and antitumor effects (Zhou et al., 2005). Modular pathway engineering strategy was applied for constructing *S. cerevisiae* cell factories to produce

miltiradiene. Through overexpression of the truncated hydroxyl-3-methylglutaryl coenzyme A synthase (tHMGR), the fusion of *S. miltiorrhiza* copalyl diphosphate (CPP) synthase (SmCPS) and *S. miltiorrhiza* CPP kaurene synthase-like (SmKSL), and the fusion of GGPP synthase (BTS1) and farnesyl diphosphate synthase (ERG20), a *S. cerevisiae* cell factory was obtained which produced 365 mg L⁻¹ miltiradiene in a 15-L bioreactor (Zhou et al., 2012). After functional characterization of CYP76AH1, this P450 module together with the SmCPR1 (NADPH-cytochrome P450 reductase 1 from *S. miltiorrhiza*) module were further introduced to the yeast host which can produce miltiradiene. The engineered strain produced ferruginol at a yield of 10.5 mg L⁻¹ after 48 h of shake-flask fermentation (Guo et al., 2013). In addition, through integrating SmCPS and SmKSL genes into the yeast chromosome and providing sufficient supplies of FPP and GGPP precursors by combinatorial overexpression of tHMGR, *upc2.1* (a semi-dominant mutant allele that enhances the activity of sterol uptake control protein 2, UPC2), EGR20, BTS1, and *Sulfolobus acidocaldarius* GGPP synthase (SaGGPPS) genes, another *S. cerevisiae* cell factory was obtained which produced 488 mg L⁻¹ miltiradiene in fed-batch fermentation (Dai et al., 2012).

Ginsenosides

Triterpenoids are a diverse group of metabolites, which mainly include dammarane-, oleanane-, ursane-, and lupane-type triterpenes that are associated with a variety of pharmacological activities (Augustin et al., 2011; Fukushima et al., 2011; Geisler et al., 2013; Fig. 1). Ginsenosides are a group of active triterpenoids mainly found in *Panax ginseng* C.A. Meier and *Panax quinquefolius* L (Leung and Wong, 2010). According to their chemical structure, these compounds are divided into dammarane-type tetracyclic and oleanane-type pentacyclic ginsenosides (Han et al., 2011). Protopanaxadiol (PPD) is the aglycon of several dammarane-type ginsenosides and also has anticancer activity (Musende et al., 2012). For microbial production of PPD, dammarenyl-II synthase and PPD synthase genes of *P. ginseng*, together with a NADPH-cytochrome P450 reductase gene of *Arabidopsis thaliana*, were introduced into *S. cerevisiae*. Precursor supplies were increased by overexpressing the genes in the upstream pathway for squalene and 2,3-oxidosqualene synthesis. In addition, PPD synthase activity was increased by codon optimization. These modifications led to a 262-fold increase in PPD production. Using two-phase extractive fermentation, the engineered yeast cell factory produced 1189 mg L⁻¹ PPD, together with 1548 mg dammarenyl-II (Dai et al., 2013). Recently, the UGT-encoding gene (*UGTPg1*) from *P. ginseng* for converting PPD to ginsenoside compound K (CK), which is the C-20 position glycosylation product of PPD, was identified. After introducing *UGTPg1* gene together with the PPD-biosynthetic genes into *S. cerevisiae*, the resulting yeast cell factory could produce 1.4 mg L⁻¹ ginsenoside CK (Yan et al., 2014).

Oleanane-type triterpenoids are pharmacologically important chemicals with a variety of biological activities (Yendo et al., 2010; Pollier and Goossens, 2012). All oleanane-type triterpenoids are derived from β -amyrin, and oleanolic acid is a representative compound of this family, which exhibits hepatoprotective effects, as well as antioxidant and anticancer activities (Pollier and Goossens, 2012). For microbial production of β -amyrin, β -amyrin synthase from *Glycyrrhiza glabra* was introduced into *S. cerevisiae* followed by overexpression of tHMGR, squalene synthase, and squalene epoxidase genes to increase precursor supply. The resulting strain BY- β A-G

produced 107 mg L⁻¹ β -amyrin (Dai et al., 2014). The oleanolic acid synthase gene, together with the *A. thaliana* gene encoding NADPH-cytochrome P450 reductase (AtCPR), were further introduced into this β -amyrin-producing strain, resulting in strain BY-OA that produced 71 mg L⁻¹ oleanolic acid (Dai et al., 2014).

Recently, CYP716Y1 which encodes a cytochrome P450 monooxygenase was identified from *Bupleurum falcatum*. This enzyme can catalyze the C-16 α hydroxylation of oleanane- and ursane-type triterpenes. After introducing this enzyme together with oxidosqualene cyclase, a P450 enzyme that catalyzes a multistep oxidation at C-28, and glycosyltransferase from other plant species into *S. cerevisiae*, a yeast cell factory for production of oleanane-type triterpene saponins of 3-O-Glc-echinocystic acid was obtained (Moses et al., 2014).

Carotenoids

Carotenoids are tetraterpenoid pigments derived from two units of geranylgeranyl diphosphate and are produced by diverse organisms, including plants and numerous fungi and bacteria (Mata-Gomez et al., 2014; Fig. 1). There are over 600 known carotenoids, such as lycopene, β -carotene, and astaxanthin (Mata-Gomez et al., 2014). Most carotenoids exhibit significant antioxidant activities and are used in food and feed additives, cosmetics, and pharmaceuticals (Vachali et al., 2012).

Several research groups have been constructing yeast cell factories for β -carotene production. The β -carotene biosynthetic pathway genes from *Erwinia uredovora* were introduced into *S. cerevisiae*, resulting in an engineered strain producing 0.1 mg g⁻¹ DCW of β -carotene (Yamano et al., 1994). Verwaal et al. (2007) succeeded in constructing an engineered *S. cerevisiae* strain capable of producing high levels of β -carotene, up to 5.9 mg g⁻¹ DCW, by integrating the phytoene synthase/lycopene cyclase (*crtYB*) and phytoene desaturase (*crtI*) gene from *Xanthophyllomyces dendrorhous* into *S. cerevisiae*, followed by additional overexpression of tHMGR1 and BTS1 genes from *S. cerevisiae* and *crE*, *crtYB*, and *crtI* genes from *X. dendrorhous*. Li et al. (2013) improved β -carotene production in *S. cerevisiae* by 200% through codon optimization of *crtI* and *crtYB* genes from *X. dendrorhous* together with utilization of HMGR from *Staphylococcus aureus*. Reyes et al. (2014) successfully improved carotenoid production from 6 to 18 mg g⁻¹ DCW in an engineered β -carotene-producing yeast by applying adaptive evolution method. The molecular mechanisms for increased carotenoids production were further characterized by comparative transcriptome analysis. It was found that upregulation of genes related with lipid biosynthesis and MVA pathways was responsible for increased carotenoids production (Reyes et al., 2014).

Astaxanthin is a commercially important feed ingredient in salmon and trout farming (Markou and Nerantzis, 2013). Its health-promoting activities in humans are due to its high antioxidative potential (Wu et al., 2014). The alga *Haematococcus pluvialis* naturally contains astaxanthin at about 1.5–3% DCW (Johnson and Schroeder, 1996; Gassel et al., 2014), and the yeast *X. dendrorhous* is one of the rare microbial organisms that can synthesize astaxanthin. Wild-type strains of *X. dendrorhous* yields c. 200–400 μ g g⁻¹ DCW of astaxanthin (Johnson and Schroeder, 1995; Visser et al., 2003). Using classical mutagenesis and genetic pathway engineering of *X. dendrorhous*, an efficient cell factory was obtained which produced 9 mg g⁻¹ DCW astaxanthin (Gassel et al., 2014). In addition, *S. cerevisiae* cell factories for astaxanthin production was constructed by introducing astaxanthin synthetic genes from *X. dendrorhous* into *S. cerevisiae*, leading to a yield of 29 μ g g⁻¹ DCW (Ukibe et al., 2009).

Steroids

Steroids are molecules with four joined carbon rings and are synthesized in plants, animals, and fungi (Souza et al., 2011; Siddiqui et al., 2012). Steroids include the dietary lipid cholesterol, the sex hormones estradiol and testosterone, and the drug hydrocortisone (Heftmann, 1974). An *erg6*-mutant yeast strain, which produced ergosterol as the major sterol, has been reported to synthesize trace amounts of cholesterol (Xu and Nes, 1988). Recently, researchers have constructed yeast cell factories for production of different steroids.

For production of cholesterol, two genes, *ERG5* and *ERG6*, which are involved in the ergosterol pathway, were disrupted. By overexpression of the enzymes dehydrocholesterol 7-reductase (*DHCR7*) and dehydrocholesterol 24-reductase (*DHCR24*) from *Danio rerio*, the cholesterol pathway was constructed in engineered yeast. Similar *DHCR7* and *DHCR24* enzymes from *Xenopus laevis*, humans, and fish were compared, and the fish enzymes provided the best results. Engineered yeast strain RH6829 was obtained, which produced c. 1 mg g⁻¹ wet weight of cholesterol (Souza et al., 2011).

Hydrocortisone is an anti-inflammatory drug used widely in formulations for topical ointments and is also administered orally or intravenously as a prescription drug (Menkin, 1954). A yeast cell factory for total biosynthesis of hydrocortisone was realized by introducing 13 genes from plant and mammalian into *S. cerevisiae*. Hydrocortisone was produced as the major steroid of this engineered yeast strain, with a yield of 11.5 mg L⁻¹ (Szczebara et al., 2003).

FLAVONOIDS AND STILBENOIDS

Flavonoids and stilbenes are two classes of high-value phenylpropanoid metabolites that are considered as nutritional compounds (Siddiqui et al., 2012; Zhou et al., 2014). Although yeasts do not naturally synthesize flavonoids and stilbenes, they produce the necessary precursors (tyrosine and phenylalanine) for flavonoid and stilbene biosynthesis (Fig. 2). This makes the yeast a suitable host cell for the production of flavonoids and stilbenes through the heterologous expression of genes from plant and fungi.

Naringenin

Flavanones (e.g. naringenin) are precursors for synthesis of isoflavones (e.g. genistein), flavones (e.g. apigenin), and flavonols (e.g. kaempferol, quercetin; Siddiqui et al., 2012; Zhou et al., 2014). For microbial production of naringenin, four plant-derived enzymes which can convert *p*-coumaric acid to naringenin, including cinnamate-4-hydroxylase (*C4H*) from *A. thaliana*, 4-coumarate-CoA-ligase (*4CL*) from *Petroselinum crispum*, and chalcone isomerase (*CHI*) and chalcone synthase (*CHS*) from *Petunia hybrid* were introduced into *S. cerevisiae*. The resulting strain produced 28.3 mg L⁻¹ naringenin when fed with *p*-coumaric acid (Yan et al., 2005).

Three other different flavonoids (genistein, kaempferol, and quercetin) were also synthesized in yeast through pathway engineering approaches. By overexpression of isoflavone synthase (*IFS*), *C4H*, *4CL*, *CHS*, and *CHI* gene from *Glycine max*, NADPH-cytochrome P450 reductase and phenylalanine-ammonia lyase (*PAL*) from *Populus trichocarpa* and *Populus deltoides*, the engineered *S. cerevisiae* strain could yield c. 7.7 mg L⁻¹ genistein from naringenin (Trantas et al., 2009). By overexpression of eight plant genes that are required for the biosynthesis of

flavonols (kaempferol and quercetin), the engineered *S. cerevisiae* strains could produce 4.6 mg L⁻¹ kaempferol and 0.38 mg L⁻¹ quercetin, respectively, when 0.5 mM naringenin was added (Trantas et al., 2009).

Resveratrol

Resveratrol is a well-known stilbenoid with various health benefits. Several research groups have been constructing yeast cell factories for resveratrol production (Becker et al., 2003; Beekwilder et al., 2006; Zhang et al., 2006; Sydor et al., 2010). Initially, resveratrol was produced in yeast by co-expression of *4CL* and stilbene synthase (*STS*), with feeding of *p*-coumaric acid as the substrate (Becker et al., 2003; Beekwilder et al., 2006). Subsequent research found that resveratrol production increased when a *4CL::STS* fusion protein was used, but the titer of resveratrol was only 5.25 mg L⁻¹ (Zhang et al., 2006). The pathway for synthesizing resveratrol from *p*-coumaric acid was constructed in different *S. cerevisiae* host strains by overexpressing the *4CL* gene from *A. thaliana* and the *STS* gene from *Vitis vinifera*. The highest resveratrol yield, 391 mg L⁻¹, was obtained using rich medium with a Brazilian wild-type *S. cerevisiae* strain (Sydor et al., 2010).

ALKALOIDS

Alkaloids have a rich structural diversity (12 000 alkaloids are known) and have been exploited for medicinal purposes for thousands of years (Facchini et al., 2012; Glenn et al., 2013). Recently, there has been marked progress in the heterologous biosynthesis of alkaloids in yeast, specifically in the production of the benzyloisoquinoline alkaloids (BIAs) (*S*)-reticuline (Fig. 2), which is the precursor of sanguinarine, morphine, and berberine (Hawkins and Smolke, 2008; Fossati et al., 2014), and the production of the monoterpene indole alkaloids strictosidine, which is the precursor of vinblastine and vincristine, two potent and widely prescribed anticancer agents that are currently produced solely through harvest from the leaves of *C. roseus* (Murata et al., 2008; Leonard et al., 2009; Glenn et al., 2013). *S. cerevisiae* cell factories for production of (*S*)-reticuline from (*R,S*)-norlaudanoline were obtained by overexpression of norcoclaurine 6-O-methyltransferase (*6-OMT*), coclaurine *N*-methyltransferase (*CNMT*), and 3'-hydroxy-*N*-methylcoclaurine 4'-O-methyltransferase (*4'-OMT*) genes from a mixture of plant and human sources. The optimized cell factories yielded (*S*)-reticuline levels of 164.5 mg L⁻¹, with 5 mM norlaudanoline as fed substrate (Hawkins and Smolke, 2008). Fossati et al. (2014) have also reconstituted a 10-gene plant pathway in *S. cerevisiae* that allows for the production of dihydrosanguinarine and its oxidized derivative, sanguinarine, from the commercial precursor norlaudanoline. Geerlings et al. have constructed a *S. cerevisiae* cell factory for production of strictosidine by introducing the strictosidine synthase (*STR*) and strictosidine β -glucosidase (*SGD*) enzymes from the medicinal plant *C. roseus*. Upon feeding of tryptamine and secologanin, this *S. cerevisiae* cell factory produced 2 g L⁻¹ strictosidine in the medium (Geerlings et al., 2001). Additionally, glucosinolates, which are not classically considered as alkaloids, and which are sulfur-containing and nitrogen-containing compounds that are derived from glucose and various amino acids, have been produced in yeast. Mikkelsen et al. (2012) introduced a seven-step pathway for indolyl glucosinolate production from *A. thaliana* into yeast, resulting in the first successful production of glucosinolates in a yeast host.

OTHERS

Besides the compounds mentioned above, there are many other high-value metabolites that were produced by yeast cell factories, including cyclooligomer depsipeptide (Yu et al., 2013), vitamin C (Branduardi et al., 2007), penicillin (Gidijala et al., 2009), 6-MSA (Wattanachaisaereekul et al., 2008), and EPA (Xue et al., 2013).

6-MSAs are polyketides, which are produced through the successive condensation of small carboxylic acids. These compounds represent a large group of secondary metabolites with a broad range of structures and biological activities, such as antibiotic effects. Through overexpressing the 6-methylsalicylic acid synthase gene (6-MSAS) from *Penicillium patulum* and phosphopantetheinyl transferase gene (PPTase) from *Aspergillus nidulans*, as well as replacing the native promoter of the acetyl-CoA carboxylase gene (ACC1) with a strong and constitutive promoter to increase malonyl-CoA supply, a *S. cerevisiae* cell factory was obtained which produced 554 mg L⁻¹ 6-MSA (Wattanachaisaereekul et al., 2008).

Omega-3 long-chain polyunsaturated fatty acids, including α -linolenic acid (ALA, C18:3, ω -3), EPA (C20:5, ω -3), and DHA (C22:6, ω -3), have been recognized as being beneficial to human health and have been widely used in pharmaceuticals, nutraceuticals, animal feed, and cosmetics (Ye and Bhatia, 2012; Adarme-Vega et al., 2013). EPA and DHA are mainly extracted from marine fish, requiring expensive separation and enrichment process. These two compounds have also been produced from marine microalgae, krill, and bioengineered plants, by utilizing algal, bacterial, and yeast genes involved in the PUFA biosynthetic pathway (Adarme-Vega et al., 2013). Although DHA has been commercially produced from microalgae, such as *Cryptocodinium cohnii* and *Schizochytrium* sp. (Barclay et al., 1994; Wynn, 2013), commercial microbial production of EPA was not realized that can replace fish-based oil. Genetic engineering of *S. cerevisiae* for EPA production has resulted in yields of < 1% of the total fatty acids (TFA) as EPA (Tavares et al., 2011). On the other hand, the oleaginous yeast *Yarrowia lipolytica*, which naturally can produce and store 40% of its dry cell weight as fatty acids (Papanikolaou and Aggelis, 2002), was also engineered for EPA production. Through introducing 21 heterologous genes encoding five different activities, a *Y. lipolytica* cell factory was obtained which produced EPA at 15% of the dry cell weight. The engineered yeast strain produces various lipids, with EPA constituting 56.6% of the TFA (Xue et al., 2013).

PERSPECTIVES

The use of yeasts as biosynthetic host strains for the production of high-value metabolites from renewable biomass has created an alternative way for production of these compounds in place of extraction from natural sources. Although exciting developments have been generated in recent years, there are several challenges that must be overcome:

- (1) Identification of novel genes, particularly those in the downstream regions of the synthetic pathways, remains a challenge. Most high-value metabolite precursors are modified by cytochrome P450s and glycosyltransferases. However, there are lots of similar enzymes in the natural organism, making the identification process difficult.
- (2) Expression of a long pathway limits the production efficiency. Statistically, the high-value metabolites from central metabolic precursors decreased exponentially with increasing number of enzymatic steps for biosynthesis (Varman et al., 2011).
- (3) Expensive intermediate metabolites need to be supplemented for production of chemicals with complex structures, such as alkaloids (Leonard et al., 2009). Synthetic pathways for production of these expensive intermediates from central metabolites need to be introduced and optimized so that the target high-value metabolites can be produced directly from cheap carbon sources.
- (4) Heterologous pathways introduced to host cells may lead to the accumulation of intermediates that are toxic to the host cells. Fine-tuning the expression level of each gene within the synthetic pathway needs to be performed to avoid the accumulation of these toxic intermediates.
- (5) Many steps in alkaloid biosynthesis require methylation. To reach high-level production of alkaloids in yeast, intracellular availability of S-adenosyl-L-methionine needs to be increased (Leonard et al., 2009).
- (6) Many high-value metabolites are toxic to the yeast host strains. Therefore, it is necessary to mitigate toxicity for overproduction of these products through global perturbation strategies (Leonard et al., 2009).
- (7) Host strain selection is a crucial factor. The host strain should be suitable for production of the target metabolite (e.g. *Y. lipolytica* is well suited to fatty acid production and accumulation). In addition, the host strain should also be GRAS, especially when it will be engineered to produce pharmaceutical compounds and food additives.
- (8) New synthetic biology methods that can perform quick assembly of numerous genes and simultaneous modulation of multiple gene expressions need to be developed to facilitate construction and optimization of yeast cell factories.
- (9) Finally, many high-value metabolites have complex structures, and it is very difficult to identify their biosynthetic pathways in a short time. Yeast cell factories for production of intermediates can be combined with chemical semi-synthetic strategies to achieve commercial production of these complex high-value metabolites.

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