## TABLE S1

Strains used in the study

| Designation |  | Relevant characteristics |
| :--- | :--- | :--- |


| DA13885 | C12-6 | Evolved from C12: IleRS (WV631L) and 2-fold amplification of ileS | " |
| :---: | :---: | :---: | :---: |
| DA13868 | C12-7 | Evolved from C12: IleRS (WV631L, Q420H) | " |
| DA13886 | C12-8 | Evolved from C12: IleRS (WV631L, P184T) | " |
| DA13856 | C12-9 | Evolved from C12: IleRS (WV631L) and 2-fold amplification of ileS | " |
| DA13869 | C12-10 | Evolved from C12: IleRS (WV631L) and 2-fold amplification of ileS | " |
| DA13887 | C12-11 | Evolved from C12: IleRS (WV631L) and 2-fold amplification of ileS | " |
| DA13870 | C12-12 | Evolved from C12: IleRS (WV631L) and 2-fold amplification of ileS | " |
| DA13871 | C12-13 | Evolved from C12: IleRS (WV631L) and 5-fold amplification of ileS | " |
| DA13888 | C12-14 | Evolved from C12: IleRS (WV631L) and 3-fold amplification of ileS | " |
| DA13874 | C12-16 | Evolved from C12: IleRS (WV631L) and 3-fold amplification of ileS | " |
| DA13876 | C12-17 | Evolved from C12: IleRS (WV631L) and 2-fold amplification of ileS | " |
| DA13872 | C12-18 | Evolved from C12: IleRS (WV631L) and 4-fold amplification of ileS | " |

